SRAM® LLC WARRANTY

EXTENT OF LIMITED WARRANTY

Except as otherwise set forth herein, SRAM warrants its products to be free from defects in materials or workmanship for a period of two years after original purchase. This warranty only applies to the original owner and is not transferable. Claims under this warranty must be made through the retailer where the bicycle or the SRAM component was purchased. Original proof of purchase is required. Except as described herein, SRAM makes no other warranties, guaranties, or representations of any type (express or implied), and all warranties (including any implied warranties of reasonable care, merchantability, or fitness for a particular purpose) are hereby disclaimed.

LOCAL LAW

This warranty statement gives the customer specific legal rights. The customer may also have other rights which vary from state to state (USA), from province to province (Canada), and from country to country elsewhere in the world.

To the extent that this warranty statement is inconsistent with the local law, this warranty shall be deemed modified to be consistent with such law, under such local law, certain disclaimers and limitations of this warranty statement may apply to the customer. For example, some states in the United States of America, as well as some governments outside of the United States (including provinces in Canada) may:

a. Preclude the disclaimers and limitations of this warranty statement from limiting the statutory rights of the consumer (e.g. United Kingdom).

b. Otherwise restrict the ability of a manufacturer to enforce such disclaimers or limitations.

For Australian customers:

This SRAM limited warranty is provided in Australia by SRAM LLC, 1000 W. Fulton Market, 4th Floor, Chicago, IL, 60607, USA. To make a warranty claim please contact the retailer from whom you purchased this SRAM product. Alternatively, you may make a claim by contacting SRAM Australia, 6 Marco Court, Rowville 3178, Australia. For valid claims SRAM will, at its option, either repair or replace your SRAM product. Any expenses incurred in making the warranty claim are your responsibility. The benefits given by this warranty are additional to other rights and remedies that you may have under laws relating to our products. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

LIMITATIONS OF LIABILITY

To the extent allowed by local law, except for the obligations specifically set forth in this warranty statement, in no event shall SRAM or its third party suppliers be liable for direct, indirect, special, incidental, or consequential damages.

LIMITATIONS OF WARRANTY

This warranty does not apply to products that have been incorrectly installed and/or adjusted according to the respective SRAM user manual. The SRAM user manuals can be found online at sram.com, rockshox.com, avidbike.com, truvativ.com, or zipp.com.

This warranty does not apply to damage to the product caused by a crash, impact, abuse of the product, non-compliance with manufacturers specifications of usage or any other circumstances in which the product has been subjected to forces or loads beyond its design.

This warranty does not apply when the product has been modified, including, but not limited to any attempt to open or repair any electronic and electronic related components, including the motor, controller, battery packs, wiring harnesses, switches, and chargers.

This warranty does not apply when the serial number or production code has been deliberately altered, defaced or removed.

This warranty does not apply to normal wear and tear. Wear and tear parts are subject to damage as a result of normal use, failure to service according to SRAM recommendations and/or riding or installation in conditions or applications other than recommended.

WEAR AND TEAR PARTS ARE IDENTIFIED AS:

- Dust seals
- Bushings
- Air sealing o-rings
- Glide rings
- Rubber moving parts
- Foam rings
- Rear shock mounting
- hardware and main seals
- Upper tubes (stanchions)

- Stripped threads/bolts (aluminium, titanium, magnesium or steel)
- Brake sleeves
- Brake pads
- Chains
- Sprockets
- Cassettes
- Shifter and brake cables (inner and outer)

- Handlebar grips
- Shifter grips
- Jockey wheels
- Disc brake rotors
- Wheel braking surfaces
- Bottomout pads
- Bearings
- Bearing races
- Pawls
- Transmission gears
- Spokes
- Free hubs
- Aero bar pads
- Corrosion
- Tools
- Motors
- Batteries

Notwithstanding anything else set forth here, the battery pack and charger warranty does not include damage from power surges, use of improper charger, improper maintenance, or such other misuse.

This warranty shall not cover damages caused by the use of parts of different manufacturers.

This warranty shall not cover damages caused by the use of parts that are not compatible, suitable and/or authorised by SRAM for use with SRAM components.

This warranty shall not cover damages resulting from commercial (rental) use.
SAFETY FIRST!

We care about YOU. Please, always wear your safety glasses and protective gloves when servicing RockShox® products. Protect yourself! Wear your safety gear!
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<td>DAMPER SERVICE - JUDY SILVER, 30 SILVER, RECON RL, RECON TK</td>
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<td>200 HOUR SERVICE</td>
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<td>DAMPER REMOVAL</td>
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<td>LOWER LEG ASSEMBLY</td>
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<td>50/200 HOUR SERVICE</td>
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<td>LOWER LEG INSTALLATION</td>
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We recommend that you have your RockShox suspension serviced by a qualified bicycle mechanic. Servicing RockShox suspension requires knowledge of suspension components, as well as the use of specialized tools and lubricants/fluids. Failure to follow the procedures outlined in this service manual may cause damage to your component and void the warranty.

Visit [www.sram.com/service](http://www.sram.com/service) for the latest RockShox Spare Parts catalog and technical information. For order information, please contact your local SRAM® distributor or dealer.

Information contained in this publication is subject to change at any time without prior notice.

Your product’s appearance may differ from the pictures contained in this publication.

For recycling and environmental compliance information, please visit [www.sram.com/company/environment](http://www.sram.com/company/environment).

**Part Preparation**

Remove the component from the bicycle before service.

Disconnect and remove the remote cable or hydraulic hose from the fork or rear shock, if applicable. For additional information about RockShox remotes, user manuals are available at [www.sram.com/service](http://www.sram.com/service).

Clean the exterior of the product with mild soap and water to avoid contamination of internal sealing part surfaces.

**Service Procedures**

The following procedures should be performed throughout service, unless otherwise specified.

Clean the part with isopropyl alcohol or RockShox Suspension Cleaner and a clean, lint-free shop towel. For hard to reach places (e.g. upper tube, lower leg), wrap a clean, lint-free shop towel around a non-metallic dowel to clean the inside.

Clean the sealing surface on the part and inspect it for scratches.

Replace the o-ring or seal with a new one from the service kit. Use your fingers or a pick to pierce and remove the old seal or o-ring.

Apply Liquid-O-Ring® PM600 or SRAM Butter grease to the new seal or o-ring.

**NOTICE**

Do not scratch any sealing surfaces when servicing the product. Scratches can cause leaks. Consult the spare parts catalog to replace the damaged part.

Use aluminum soft jaws when placing a part in a bench vise.

Tighten the part with a torque wrench to the torque value listed in the red bar. When using a crowfoot socket and torque wrench, install the crowfoot socket at 90 degrees to the torque wrench.
Parts, Tools, and Supplies

**Parts**
- RockShox® Judy®, or 30™, or Recon™ 200 Hour Service Kit

**Safety and Protection Supplies**
- Apron
- Clean, lint-free shop towels
- Nitrile gloves
- Oil pan
- Safety glasses

**Lubricants and Fluids**
- Isopropyl alcohol or RockShox Suspension Cleaner
- Liquid-O-Ring® PM600
- RockShox 5wt Suspension Oil
- RockShox 15wt Suspension Oil
- SRAM® Butter grease

**RockShox Tools**
- RockShox Bleed Syringe
- RockShox Dust Seal Installation Tool (28 mm/30 mm): Judy / 30
- RockShox Dust Seal Installation Tool (32 mm): Recon non-Boost™
- RockShox Dust Seal Installation Tool Flangeless (32 mm) or RockShox x Abbey Bike Tools™ Flangeless Dust Seal Installation Tool: Recon Boost
- RockShox Shock Pump

**Bicycle Tools**
- Bicycle work stand
- Downhill tire lever

**Common Tools**
- Dowel - plastic or wood (≤10 mm diameter)
- Dowel - plastic or wood (15 mm - 17 mm diameter)
- Flat blade screwdriver
- Hex bit sockets: 2, 2.5, 5 mm
- Hex wrenches: 2, 2.5, 5, 8, 10 mm
- Internal retaining ring pliers - large
- Pick
- Rubber or plastic mallet
- Socket: 24 mm or RockShox x Abbey Bike Tools 24 mm Top Cap Socket
- Socket wrench
- Torque wrench

**SAFETY INSTRUCTIONS**

Always wear safety glasses and nitrile gloves when working with suspension oil.

Place an oil pan on the floor underneath the area where you will be working on the suspension fork.
### Recommended Service Intervals

Regular service is required to keep your RockShox® product working at peak performance. Follow this maintenance schedule and install the service parts included in each service kit that corresponds with the Service Hours Interval recommendation below. For spare part kit contents and details, refer to the RockShox Spare Parts Catalog at [www.sram.com/service](http://www.sram.com/service).

<table>
<thead>
<tr>
<th>Service Hours Interval</th>
<th>Maintenance</th>
<th>Benefit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Every ride</td>
<td>Clean dirt from upper tubes and wiper seals</td>
<td>Extends wiper seal lifespan</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Minimizes damage to upper tubes</td>
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<tr>
<td></td>
<td></td>
<td>Minimizes lower leg contamination</td>
</tr>
<tr>
<td>Every 50 Hours</td>
<td>Perform lower leg service</td>
<td>Restores small bump sensitivity</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Reduces friction</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Extends bushing lifespan</td>
</tr>
<tr>
<td>Every 200 Hours</td>
<td>Perform damper and spring service</td>
<td>Extends suspension lifespan</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Restores small bump sensitivity</td>
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<tr>
<td></td>
<td></td>
<td>Restores damping performance</td>
</tr>
</tbody>
</table>

### Record Your Settings

Use the table below to record your suspension settings to return your suspension to its pre-service settings. Record your service dates to track service intervals.

<table>
<thead>
<tr>
<th>Service Hours Interval</th>
<th>Date of Service</th>
<th>Air Pressure</th>
<th>Rebound setting - Count the number of clicks while turning the rebound adjuster fully counter-clockwise.</th>
</tr>
</thead>
<tbody>
<tr>
<td>50</td>
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<td>200</td>
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### Torque Values

<table>
<thead>
<tr>
<th>Part</th>
<th>Tool</th>
<th>Torque</th>
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</thead>
<tbody>
<tr>
<td>Bottom bolts</td>
<td>5 mm hex bit socket</td>
<td>6.8 N•m (60 in-lb)</td>
</tr>
<tr>
<td>Pinch bolt - remote cable stop clamp (2018 Recon™ Gold RL R)</td>
<td>2 mm hex bit socket</td>
<td>0.6 - 1.1 N•m (6 - 10 in-lb)</td>
</tr>
<tr>
<td>Retaining screw - coil spring preload adjuster knob, compression knob, and remote spool (2018-2019 Judy Gold RL R / 2019 30 Gold RL R / 2019 Recon Gold RL R)</td>
<td>2.5 mm hex bit socket</td>
<td>1.4 N•m (12 in-lb)</td>
</tr>
<tr>
<td>Set screw - remote cable stop collar (2018-2019 Judy Gold RL R / 2019 30 Gold RL R / 2019 Recon Gold RL R)</td>
<td>2 mm hex bit socket</td>
<td>0.25 - 0.6 N•m (2.2 - 5.3 in-lb)</td>
</tr>
<tr>
<td>Set screw - remote cable stop collar (Judy Gold RL R / Judy Silver TK R / 2020 30 Gold RL R / 30 Silver TK R / Recon Gold RL R / Recon RL R / Recon TK R)</td>
<td>2 mm hex bit socket</td>
<td>Finger Tight or 0.1-0.3 N•m (0.8-2.6 in-lb)</td>
</tr>
<tr>
<td>Top caps</td>
<td>24 mm socket</td>
<td>12.4 N•m (110 in-lb)</td>
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<tr>
<td>Fork</td>
<td>Model</td>
<td>Travel (mm)</td>
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<tr>
<td>Judy® Gold</td>
<td>RL 27.5&quot; B¹</td>
<td>80-120</td>
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<td>RL 29&quot; B¹</td>
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<td>TK 29&quot; B¹</td>
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<td>Judy Silver</td>
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<td>30® Gold</td>
<td>RL 26&quot; B¹</td>
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<td>Recon® Gold</td>
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<td>TK 29&quot; B¹</td>
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*Oil Height - Measure from the top of the crown (above the upper tube) down to the oil.
†Boost™ (15 mm x 110 mm)
‡Apply grease (PM600 or SRAM Butter) to the air piston in addition to suspension oil.
<table>
<thead>
<tr>
<th>Fork</th>
<th>Model</th>
<th>Travel (mm)</th>
<th>Damper</th>
<th>Upper Tube</th>
<th>Lower Leg</th>
<th>Spring</th>
<th>Oil Weight (wt)</th>
<th>Oil Height* (mm)</th>
<th>Volume (mL)</th>
<th>Oil Weight (wt)</th>
<th>Oil Height* (mm)</th>
<th>Volume (mL)</th>
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<tr>
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<td>Motion Control'</td>
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<td>80-85</td>
<td>Solo Air'' 5(^1)</td>
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<td>RL 29&quot; B'</td>
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*Oil Height - Measure from the top of the crown (above the upper tube) down to the oil.
†Boost™ (15 mm x 110 mm)
‡Apply grease (PM600 or SRAM Butter) to the air piston in addition to suspension oil.
<table>
<thead>
<tr>
<th>Fork</th>
<th>Model</th>
<th>Travel (mm)</th>
<th>Damper</th>
<th>Oil Weight (wt)</th>
<th>Oil Height* (mm)</th>
<th>Volume (mL)</th>
<th>Spring</th>
<th>Oil Weight† (wt)</th>
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</table>

*Oil Height - Measure from the top of the crown (above the upper tube) down to the oil.
†Boost™ (15 mm x 110 mm)
‡Apply grease (PM600 or SRAM® Butter) to the air piston in addition to suspension oil.
1. **Solo Air**: Remove the air valve cap.

2. Depress the Schrader valve and release all air pressure.

   **CAUTION - EYE HAZARD**

   Verify all pressure is removed from the fork before proceeding. Failure to do so can result in injury and/or damage to the fork. Wear safety glasses.

3. Turn the rebound adjuster knob counter-clockwise until it stops. This is the full open/fast rebound setting.

   Remove the rebound adjuster knob.
Place an oil pan beneath the fork to catch the draining oil. Loosen both bottom bolts 3 to 4 turns.

Insert a 5 mm hex wrench into each bottom bolt head and strike the wrench to dislodge the shafts from the lower leg. The bolt head should contact the bottom of the lower leg. Remove each bottom bolt. Clean each bolt and set them aside.

Firmly pull the lower leg downward until oil begins to drain. Continue pulling downward to remove the lower leg.

*If the lower leg does not slide off of the upper tube or if oil does not drain from either side, the press fit of the shaft(s) into the lower leg may still be engaged. Reinstall the bottom bolts 2 to 3 turns and repeat the previous step.*

**NOTICE**
Do not strike the fork arch with any tool when removing the lower leg as this could damage the lower leg.

**50 Hour Service** Continue the 50 Hour Service with Lower Leg Service.

**200 Hour Service** Continue the 200 Hour Service with Lower Leg Seal Service.
1  Remove the foam rings.

2  Clean the foam rings.

3  Soak the foam rings in suspension oil.
4. Remove the dust wiper outer springs and clean the inside and outside of the lower leg. Clean the wiper seals.

5. Install the foam rings under the wiper seals. Confirm the foam rings are installed evenly in the space under the wiper seals and do not protrude over the bushings.

6. Install the wiper springs. Apply SRAM® Butter grease to the inner surfaces of the wiper seals.

50 Hour Service: Continue the 200 Hour Service with Lower Leg Installation.
200 Hour Service  Lower Leg Seal Service

1. Remove and discard the foam rings. Remove the outer wire springs from the dust wiper seals.

2. Stabilize the lower leg on a bench top. Place the tip of a downhill tire lever under the wiper seal. Press down on the downhill tire lever handle to remove the seal. Repeat on the other side. Discard the wiper seals.

   **NOTICE**
   Keep the lower leg stable. Do not allow the lower leg to twist in opposite directions, compress toward each other, or be pulled apart. This will damage the lower leg.

3. Clean the inside and outside of the lower leg.
4 Soak the new foam rings in suspension oil. Install the new foam rings.

5 Remove the outer wire spring from each new seal and set them aside.

6 Insert the narrow end of a new seal into the recessed end of the RockShox® Dust Seal Installation tool.

**NOTICE**

**Recon**: If the RockShox® x Abbey Bike Tools™ installation tool is used, confirm the 32 mm installation puck is tightened hand tight on the installation tool handle to avoid damage to the installation puck during use.
Stabilize the lower leg on a bench top. Hold the lower leg steady and press the seal into the lower leg until the top of the seal is flush with the top of the lower leg.

Optional (Recon™): If the Abbey Bike Tools™ installation tool is used, use a mallet to seat the seal. Repeat on the other side.

**NOTICE**
Only press the seal into the lower leg until it is flush with the top surface of the lower leg. Pressing the wiper seal below the top surface of the lower leg will compress the foam rings.

Install the outer wire springs.
Apply SRAM® Butter grease to the inner surfaces of the wiper seals.
**Exploded View**

**Judy Gold (80 mm - 120 mm)**
- Positive air piston
- Top out bumper
- All-Travel spacer (optional)
- Negative air seal head
- Retaining washer
- Wave spring
- Base plate
- Retaining ring
- Air spring shaft

**30 Gold (80 mm - 120 mm)**

**Recon Gold (80 mm - 120 mm)**

**Recon Gold (130 mm - 150 mm)**
- Positive air piston
- Top out bumper
- Negative air piston
- All-Travel spacer (optional)
- Retaining washer
- Wave spring
- Base plate
- Retaining ring
- Air spring shaft
- Piston bumper
**WARNING - EYE HAZARD**

Verify all pressure is removed from the fork before proceeding. Depress the Schrader valve again to remove any remaining air pressure. Failure to do so can result in injury and/or damage to the fork.

**NOTICE**

Inspect each part for scratches. Do not scratch any sealing surfaces when servicing your suspension. Scratches can cause leaks.

When replacing seals and o-rings, use your fingers or a pick to remove the seal or o-ring. Spray isopropyl alcohol on each part and clean with a clean lint-free shop towel.

Apply Liquid-O-Ring® PM600 or SRAM® Butter grease to the new seals and o-rings. If a brush is used to apply grease, confirm there are no loose bristles in the grease or on the part.

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1. **Remove the air spring top cap.**
   
   Clean the upper tube threads.

2. **Push the air shaft into the upper tube to prevent it from getting scratched while removing the retaining ring.**
   
   Place the tips of large retaining ring pliers into the eyelets of the retaining ring. Press firmly on the pliers to push the base plate into the upper tube enough to compress and remove the retaining ring.

**NOTICE**

Do not scratch the air spring shaft. Scratches on the air shaft will allow air to bypass the seal head into the lower leg, resulting in reduced spring performance.
Firmly pull on the air shaft to remove the air spring assembly from the upper tube.

Clean the inside and outside of the upper tube.
Inspect the inside and outside of the upper tube for damage.

**NOTICE**
Scratches on the inside surface of the upper tube can cause air to leak. If an internal scratch is visible, the crown steerer upper tube assembly may need to be replaced.
Remove the negative air assembly.

**Recon™ Gold 130 mm - 150 mm**: Remove the negative air piston, top out bumper, and piston bumper

Clean the air spring shaft and piston, and inspect them for scratches.

Remove the top out bumper and All-Travel spacer (if installed).

Remove and discard the positive air piston o-ring.

Apply grease to a new o-ring and install it.

**NOTICE**

Do not scratch the air piston. Scratches will cause air to leak.

Remove the inner and outer o-rings from the negative air seal head, or negative air piston (Recon Gold 130 mm - 150 mm), and discard them.

Clean the seal head.

Apply grease to a new outer o-ring and install it.

**NOTICE**

Do not scratch the negative air piston. Scratches will cause air to leak.
Apply grease to the new inner o-ring and insert it into the inner gland.
Apply grease to the ball end of a clean 10 mm hex wrench.

Insert the ball end of the wrench into the base plate, or negative piston, and stop just below the inner o-ring gland.
Apply grease to the ball end of a clean 8 mm hex wrench and use it to push the inner o-ring into the gland, using the 10 mm hex wrench to guide the o-ring into the gland.
**All-Travel Spacer Configurations (optional) - Gold**

The All-Travel spacer is located on the air shaft above the negative air seal head or below the negative air piston. An All-Travel spacer can be installed to decrease travel, or removed to increase travel.

**NOTICE**

Do not install All-Travel spacers larger than the largest specified spacer for your fork.

Do not install a Solo Air™ spring assembly that exceeds the maximum travel specified for your fork.

<table>
<thead>
<tr>
<th>Wheel Size</th>
<th>26&quot;</th>
<th>27.5&quot;</th>
<th>27.5&quot; Boost™</th>
<th>29&quot;</th>
<th>29&quot; Boost</th>
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<table>
<thead>
<tr>
<th>Fork Model</th>
<th>Travel</th>
<th>All-Travel Spacer</th>
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<tbody>
<tr>
<td><strong>Judy® Gold</strong></td>
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<tr>
<td>80 mm</td>
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<td>40 mm</td>
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<td>100 mm</td>
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<tr>
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<td><strong>Recon™ Gold</strong></td>
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<td>20 mm</td>
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<td>120 mm</td>
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<td>130 mm</td>
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<td>20 mm</td>
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<tr>
<td>140 mm</td>
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<tr>
<td>150 mm</td>
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</table>
All-Travel Configurations - Judy® Gold, 30™ Gold, Recon™ Gold

30 Gold - 26"

Judy Gold - 27.5" Boost™, 29" Boost
30 Gold - 27.5", 29"

Recon Gold 27.5", 29"

Recon Gold 27.5" Boost

Recon Gold 29" Boost
Apply a liberal amount of grease to the inside of the upper tube, from the end of the tube to approximately 60 mm into the tube.

Apply a liberal amount of grease to the air spring shaft.

Install the top out bumper and All-Travel spacer (if originally equipped, or added if travel is reduced) onto the negative air seal head.

Install the assembly onto the air shaft.

Recon® Gold 130 mm - 150 mm: Install the top out bumper, negative air piston, piston bumper, retaining washer, wave spring, and base plate, in that order, onto the air shaft.
4. Apply grease to the positive and negative air pistons and o-rings.

5. Insert the air spring assembly into the upper tube. Firmly push the air pistons into the upper tube.

Position the flat retaining washer into the upper tube, followed by the wave spring.

Firmly press the base plate into the upper tube until it stops.
Retaining rings have a sharper-edged side and a rounder-edged side. Installing retaining rings with the sharper-edged side facing the tool will allow for easier installation and removal.

Guide the retaining ring with your finger to prevent scratching the air shaft.

Place the tips of the retaining ring pliers into the eyelets of the retaining ring, then use the pliers to push the base plate into the upper tube while installing the retaining ring into the groove.

Hold the retaining ring in place and seat the retaining ring eyelets on either side of the base plate tab. The tab should be positioned between the retaining ring eyelets.

Confirm the retaining ring is properly seated in the retaining ring groove by using the retaining ring pliers to rotate the retaining ring and base plate back and forth a few times, then firmly pull down on the air shaft.

**NOTICE**
Do not scratch the air spring shaft. Scratches on the air shaft will allow air to bypass the base plate into the lower leg, resulting in reduced spring performance.

Remove the air top cap o-ring.

Apply grease to the new o-ring and install it.

Apply a small amount of grease to the top cap threads.

Inject or pour suspension oil into the air spring upper tube.

<table>
<thead>
<tr>
<th>Oil Weight (wt)</th>
<th>Air Spring Volume (mL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Judy® Gold</td>
<td>5</td>
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<tr>
<td>30™ Gold</td>
<td>2</td>
</tr>
<tr>
<td>Recon™ Gold</td>
<td></td>
</tr>
</tbody>
</table>

Install the air spring top cap and tighten it.

**200 Hour Service** Continue the 200 Hour Service with Damper Service - Judy Gold, 30 Gold, Recon Gold.
Exploded View

2018-2020 Judy / 30
(120 mm - 80 mm)

- Positive air piston
- Top out bumper
- All-Travel spacer (optional)
- Negative air seal head
- Air shaft guide
- Air shaft

Recon RL
2018-2020 27.5", 29" (140 mm - 80 mm)
2018-2019 27.5" Boost®, 29" Boost (150 mm - 130 mm)
2020 27.5" Boost, 29" Boost (150 mm - 80 mm)

- Positive air piston
- Top out bumper
- All-Travel spacer (optional)
- Negative air seal head
- Air shaft guide
- Air shaft

2018-2019 Recon RL
27.5" Boost, 29" Boost
(120 mm - 80 mm)

- Positive air piston
- Top out bumper
- All-Travel spacer (optional)
- Negative air seal head
- Air shaft guide
- Air shaft
Verify all pressure is removed from the fork before proceeding. Depress the Schrader valve again to remove any remaining air pressure. Failure to do so can result in injury and/or damage to the fork.

**WARNING - EYE HAZARD**

**NOTICE**

Inspect each part for scratches. Do not scratch any sealing surfaces when servicing your suspension. Scratches can cause leaks.

When replacing seals and o-rings, use your fingers or a pick to remove the seal or o-ring. Spray isopropyl alcohol on each part and clean with a clean lint-free shop towel.

Apply Liquid-O-Ring® PM600 or SRAM® Butter grease to the new seals and o-rings. If a brush is used to apply grease, confirm there are no loose bristles in the grease or on the part.

1. Unthread the air spring top cap from the upper tube.
   The air spring tube is attached to the top cap. Remove the top cap, air tube and air spring assembly from the upper tube.
   Clean the upper tube threads.

2. Remove the top cap.

3. Remove the air spring assembly from the air tube.
4. Clean the inside and outside of the tube and check for scratches.

**NOTICE**
Do not scratch the inside surface of the air tube. Scratches will cause air to leak.

5. Remove the seal head, All-Travel spacer (A) if installed, and the top out bumper. Clean the air spring shaft and inspect it for scratches.

Air spring internals vary by fork and travel. Refer to [Air Spring Service - Judy® Silver, 30” Silver, Recon™ RL](#) for reference.

6. Remove and discard the air piston o-ring.

Apply grease to a new o-ring and install it.

**NOTICE**
Do not scratch the air piston. Scratches will cause air to leak.
7 Remove the outer seal head o-ring and inner quad ring seal and discard them. 
Clean the seal head. 

**NOTICE**
Do not scratch the seal head. Scratches will cause air to leak.

8 Apply grease to the ball end of a clean 8 mm hex wrench. Insert the ball end of the wrench into the seal head and stop just below the inner seal gland.

Apply grease to the new inner quad ring seal and insert it into the inner gland. 
Use your finger to push the seal into the gland and use the ball end of the 8 mm hex wrench to guide the seal into the gland.

Apply grease to the new outer o-ring and install it. 
Apply a liberal amount of grease to the inner seal.
To increase or decrease the travel in your RockShox® Judy® Silver, 30™ Silver, or Recon™ RL, an All-Travel spacer can be installed or removed. For example, to increase travel from a maximum of 80 mm of travel to a maximum of 120 mm of travel, the 40 mm All-Travel spacer must be removed from the air spring assembly. Use the table and images below to determine which All-Travel spacer is used for each fork travel option.

Refer to the RockShox Spare Parts Catalog at [www.sram.com/service](http://www.sram.com/service) for available air spring, All-Travel spacer kits.

For part ordering information, please contact your local SRAM® distributor or dealer.

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**NOTICE**

Do not install All-Travel spacers larger than the largest specified spacer for your fork.

Do not install a Solo Air™ spring assembly that exceeds the maximum travel specified for your fork.

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<table>
<thead>
<tr>
<th>Wheel Size</th>
<th>26”</th>
<th>27.5”</th>
<th>27.5” Boost™</th>
<th>29”</th>
<th>29” Boost</th>
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</tbody>
</table>
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Inspect each part for scratches. Do not scratch any sealing surfaces when servicing your suspension. Scratches can cause leaks.

When replacing seals and o-rings, use your fingers or a pick to remove the seal or o-ring. Spray isopropyl alcohol on each part and clean with a clean lint-free shop towel.

Apply Liquid-O-Ring® PM600 or SRAM® Butter grease to the new seals and o-rings. If a brush is used to apply grease, confirm there are no loose bristles in the grease or on the part.

1 Apply grease to the air shaft.

Install the top out bumper, All-Travel spacer (A) if originally equipped or added if travel is reduced, and the negative air assembly onto the air shaft.

2 Apply grease to the inside of one end of the air tube, approximately 60 mm into the tube.
3 Insert the air spring assembly into the greased end of the air tube.

Push the air seal head into the air tube until it is firmly seated.

4 Remove the air top cap o-rings.

Apply grease to the new o-rings and install them.

**NOTICE**
Do not scratch the top cap. Scratches will cause air to leak.
Inject or pour RockShox® suspension oil into the air spring tube.

<table>
<thead>
<tr>
<th>Oil Weight (wt)</th>
<th>Air Spring Volume (mL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Judy® Silver</td>
<td>5</td>
</tr>
<tr>
<td>30™ Silver</td>
<td>2</td>
</tr>
<tr>
<td>Recon™ RL</td>
<td>30</td>
</tr>
</tbody>
</table>

Install the air cap into the air tube.
Apply a small amount of grease to the top cap threads.

Insert the air assembly, shaft first, into the top of the upper tube.
Guide the air shaft through the shaft guide in the bottom of the upper tube.

Thread the top cap into the upper tube and tighten it.

Continue the 200 Hour Service with Damper Service - Judy Silver, 30 Silver, Recon RL, Recon TK.
1. Remove the preload adjuster knob screw. Remove the knob.

2. Press down firmly and squarely on the socket wrench and unthread the top cap.

**NOTICE**
To avoid damage to the top cap hex, use a socket with a flat sharp edged surface. File the edge of the 24 mm socket attachment flat as needed.

Remove the coil spring assembly. Remove the top cap from the coil spring.
3 Clean the coil spring, and the inside and outside of the upper tube.

4 Remove the o-ring from the top cap.
   Apply grease to the new o-ring and install it.
Coil Spring Installation

200 Hour Service

1. Apply a liberal amount of grease to the coil spring.

2. Insert the coil spring assembly into the upper tube.

3. Install the top cap onto the spring assembly.

Push down firmly and squarely and thread the top cap into the upper tube. Tighten the top cap.

**NOTICE**

To avoid damage to the top cap hex, use a socket with a flat sharp edged surface. File the edge of the 24 mm socket attachment flat as needed.
4 Install the preload adjuster knob.
Install the retaining screw and tighten it.

**200 Hour Service** Continue the 200 Hour Service with Damper Service - Judy® Silver, 30™ Silver, Recon™ RL, Recon TK.
**NOTICE**

Inspect each part for scratches. Do not scratch any sealing surfaces when servicing your suspension. Scratches can cause leaks.

When replacing seals and o-rings, use your fingers or a pick to remove the seal or o-ring. Spray isopropyl alcohol on each part and clean with a clean lint-free shop towel.

Apply Liquid-O-Ring® PM600 or SRAM® Butter grease to the new seals and o-rings. If a brush is used to apply grease, confirm there are no loose bristles in the grease or on the part.

---

1. **Crown Adjust - Judy Gold RL / 30 Gold RL / Recon Gold RL**: Turn the compression adjuster knob counter-clockwise, to the full open position, until it stops.
   - Remove the compression knob retaining screw.
   - Remove the knob.

2. **Crown Adjust - Recon Gold RL**: Remove the detent spring.
Remote - 2018 30” Gold RL R / 2018 Recon™ Gold RL R: Remove the retaining screw and remote spool.

Remote - 2018 Recon Gold RL R: Loosen the remote cable stop clamp pinch bolt and remove the clamp.

Loosen the set screw and remove the remote cable stop collar.

Remove the lower remote spool.


Remove the retaining screw and remove the remote spool.
3. Unthread the compression damper top cap. Remove the compression damper by pulling up firmly and slowly, while gently rotating the damper in a circular motion.

**NOTICE**
Do not force the damper out of the upper tube if there is resistance. This can cause separation of the piston from the damper tube.

4. Remote - 2018 30° Gold RL R: Remove the remote cable stop from the damper.

5. Remove the fork from the work stand and pour the suspension oil into an oil pan.

6. Clamp the fork into the work stand and push the rebound damper shaft into the upper tube to protect it while removing the retaining ring. Remove the rebound damper seal head retainer ring.

**NOTICE**
Do not scratch the rebound damper shaft. Scratches will allow oil to leak into the lower leg, resulting in reduced damping performance.
Thread the hollow bottom bolt onto the rebound damper shaft and pull the shaft out until it stops. Remove the bolt.

Remove the rebound damper and seal head.

Clean the inside and outside of the upper tube and inspect it for scratches.

**NOTICE**

Scratches on the inside surface of the upper tube can cause oil to leak. If an internal scratch is visible, the crown steerer upper tube assembly may need to be replaced.
1. Remove the compression damper top cap and piston o-rings.
   Apply grease to the new o-rings and install them.

2. Remove the seal head.
   Clean the damper shaft and inspect it for scratches.

   **NOTICE**
   Scratches on the shaft can cause oil to leak. If a scratch is visible, the rebound damper may need to be replaced.
3. Remove the inner and outer seal head o-rings and discard them. Apply grease to the new o-rings and install them.

**NOTICE**
When using a pick to remove o-rings, do not scratch the seal head. Scratches will cause oil to leak.

4. Remove the rebound damper piston glide ring and discard it. Install a new glide ring.
Install the seal head onto the rebound damper shaft.
1. Insert the rebound damper and seal head into the upper tube. Push the seal head into the upper tube until the retaining ring groove is visible.

2. Push the rebound damper into the upper tube and thread the bottom bolt into the shaft.

   *Retaining rings have a sharper-edged side and a rounder-edged side. Installing retaining rings with the sharper-edged side facing the tool will allow for easier installation and removal.*

   Install the retaining ring into the upper tube groove.

   *Confirm the retaining ring is properly seated in the retaining ring groove by using the retaining ring pliers to rotate the retaining ring and seal head back and forth a few times.*

   **NOTICE**

   Do not scratch the rebound damper shaft. Scratches will allow oil to leak into the lower leg, resulting in reduced damping performance.

3. Pull the rebound damper shaft out to the fully extended position and remove the bottom bolt.
200 Hour Service  Compression Damper Installation

1. Pour suspension oil into the upper tube.

**NOTICE**
Suspension oil volume is critical. Too much oil reduces available travel and can damage the fork. Too little suspension oil decreases damping performance.

<table>
<thead>
<tr>
<th>Model</th>
<th>Suspension Oil (wt)</th>
<th>Volume (mL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Judy® Gold</td>
<td>RL - 27.5” Boost™</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td>RL - 29” Boost</td>
<td>102</td>
</tr>
<tr>
<td>30™ Gold</td>
<td>RL - 26”</td>
<td>85</td>
</tr>
<tr>
<td></td>
<td>RL - 27.5”, 29”</td>
<td>102</td>
</tr>
<tr>
<td>Recon™ Gold</td>
<td>RL - 27.5”, 27.5” Boost</td>
<td>130</td>
</tr>
<tr>
<td></td>
<td>RL - 29”, 29” Boost</td>
<td></td>
</tr>
</tbody>
</table>


4. Apply a liberal amount of grease to the compression piston o-ring.
5 Insert the compression damper into the upper tube. Press down slowly and rotate in a circular motion until the damper is installed.

Remote - 2018 30° Gold RL R: Position the remote cable stop to the forward position.

6 Thread the top cap into the upper tube and tighten it.

7 Crown Adjust - Recon® Gold RL: Apply a thin layer of grease onto the top cap detents. Install the detent spring.
Crown Adjust - Judy® Gold RL / 30™ Gold RL / Recon™ Gold RL: Install the adjuster knob with the tab in the 7-8 o’clock, unlocked, position.

Install and tighten the retaining screw.

Remote - 2018 Recon Gold RL R: Install the remote cable stop clamp onto the top cap with the housing guide in the 6 o’clock position.

Tighten the pinch bolt.

Install the remote spool with the cable set screw in the 7 to 8 o’clock position and tighten the retaining screw.
Install the cable stop collar with the housing guide in the 6 o’clock forward position, angled ≈20°-30° degrees from center.

Tighten the set screw.

Install the lower remote spool (A) onto the hex adjuster. Install the upper spool with the alignment indicator dot (B) positioned within the range bracket (C).

Install the spool retaining screw, thread it in and stop when it contacts the upper spool. Do not tighten the screw.
Remote - 2020 Judy® Gold RL R / 2020 30™ Gold RL R / 2020 Recon™ Gold RL R: Install the cable stop collar with the housing guide in the forward position 20 degrees from center.

Tighten the set screw finger tight, or to the specified torque. Confirm the cable stop does not feel loose or have any free play.

**NOTICE**

To avoid permanent damage to the set screw threads, do not overtighten the set screw.

Install the remote spool (A) onto the hex adjuster with the cable set screw (B) 20-40 degrees from the edge of the cable stop groove, towards the front of the crown.

Install and tighten the retaining screw.

Consult the applicable remote user manual at www.sram.com/rockshox/components/remotes for cable and remote installation instructions.

**200 Hour Service** Continue the 200 Hour Service with Lower Leg Installation.
Service procedures are the same for Motion Control™ (RL) and Turnkey™ (TK) dampers.

**NOTICE**

Inspect each part for scratches. Do not scratch any sealing surfaces when servicing your suspension. Scratches can cause leaks.

When replacing seals and o-rings, use your fingers or a pick to remove the seal or o-ring. Spray isopropyl alcohol on each part and clean with a clean lint-free shop towel.

Apply Liquid-O-Ring® PM600 or SRAM® Butter grease to the new seals and o-rings. If a brush is used to apply grease, confirm there are no loose bristles in the grease or on the part.

1. **Crown Adjust - Judy Silver TK / 30 Silver TK / Recon RL / Recon TK:**
   - Turn the compression adjuster knob to the full open position.
   - Remove the compression knob retaining screw.
   - Remove the knob.

**Recon RL:** Remove the detent spring.


Loosen the set screw and remove the remote cable stop collar.

Remove the lower remote spool.

Remove the retaining screw and remove the remote spool.

3 Unthread the compression damper top cap.
Remove the compression damper by pulling up firmly and slowly, while gently rotating the damper in a circular motion.

**NOTICE**

Do not force the damper out of the upper tube if there is resistance. This can cause separation of the piston from the damper tube.
Remove the fork from the work stand and pour the suspension oil into an oil pan.

Clamp the fork into the work stand with the steerer tube oriented downward.

Push the rebound damper shaft into the upper tube and through the shaft guide. The damper will slide through the upper tube and exit through the crown into your hand.

Clean the rebound damper shaft and inspect it for scratches.

**NOTICE**
Scratches on the shaft can cause oil to leak. If a scratch is visible the rebound damper may need to be replaced.

Carefully remove the seal head retainer with a flat blade screwdriver.

**NOTICE**
Do not damage the retainer during removal. Damage will prevent it from staying attached when reinstalled. If damaged during removal, the retainer must be replaced.
7. Use a screwdriver handle to firmly push the seal head into the upper tube.

![Screwdriver handle](image)

8. Use a long dowel (15 mm - 17 mm diameter) to push the seal head out of the upper tube through the crown.

![Dowel](image)

9. Clean the inside and outside of the upper tube. Inspect the inside and outside of the upper tube for scratches.

**NOTICE**
Scratches on the inside surface of the upper tube can cause air to leak. If an internal scratch is visible, the crown steerer upper tube assembly may need to be replaced.
1 Remove the compression damper top cap and piston o-rings.
   Apply grease to the new o-rings and install them. Apply grease to the top cap threads.

2 Remove the rebound damper piston glide ring and discard it.
   Install a new glide ring.

3 Remove the o-rings from the seal head.
   Install new o-rings onto the seal head

   **NOTICE**
   Do not scratch the sealing surfaces. Scratches cause oil to leak.
Apply grease to the new o-rings and seal head.
1. Insert the seal head into the upper tube through the crown, and push it down just below the upper tube threads. Use a dowel if needed.

   **NOTICE**
   Use care to avoid damaging the outer o-ring.

2. Push the seal head down to the end of the upper tube.

3. While pushing the dowel down firmly against the seal head to secure it, use the palm of your hand to press the retainer onto the end of the seal head until it snaps into place.

   Confirm the retainer is installed securely.
4. Insert a long thin dowel (≤10 mm diameter) through the seal head into the upper tube, and through the crown.

*The dowel will be used to guide the rebound damper shaft through the seal head as the damper is pushed into the upper tube.*

Place the end of the rebound damper onto the end of the dowel and insert the rebound damper shaft into the upper tube.

5. Push the rebound damper piston into the upper tube until the piston is just below the upper tube threads.

*Hold the dowel in place and apply light pressure to the rebound damper as it is being inserted into the upper tube.*

Use a second dowel (15 mm - 17 mm diameter) to push the damper into the upper tube while guiding it through the seal head with the thin dowel.

Push the damper into the upper tube until it stops.
Pour suspension oil into the upper tube.

**NOTICE**

Suspension oil volume is critical. Too much oil reduces available travel and can damage the fork. Too little suspension oil decreases damping performance.

<table>
<thead>
<tr>
<th>Model</th>
<th>Suspension Oil (wt)</th>
<th>Volume (mL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Judy® Silver (2018-2020)</td>
<td>TK - 27.5&quot;, 29&quot;</td>
<td>122</td>
</tr>
<tr>
<td></td>
<td>TK - 26&quot;</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td>TK - 27.5&quot;</td>
<td>122</td>
</tr>
<tr>
<td></td>
<td>TK - 29&quot;</td>
<td>123</td>
</tr>
<tr>
<td>30™ Silver (2018-2020)</td>
<td>TK - 27.5&quot;, 29&quot;</td>
<td>123</td>
</tr>
<tr>
<td></td>
<td>TK - 29&quot;</td>
<td>123</td>
</tr>
<tr>
<td>Recon™ (2018-2020)</td>
<td>RL - 27.5&quot;, 29&quot; (80-120 mm)</td>
<td>118</td>
</tr>
<tr>
<td></td>
<td>RL - 27.5&quot;, 29&quot; (130-140 mm)</td>
<td>150</td>
</tr>
<tr>
<td></td>
<td>RL - 27.5&quot; Boost*, 29° Boost</td>
<td>140</td>
</tr>
<tr>
<td></td>
<td>TK - 27.5&quot;, 29&quot;</td>
<td>118</td>
</tr>
<tr>
<td>Recon (2020)</td>
<td>TK - 27.5&quot; Boost, 29 Boost</td>
<td>140</td>
</tr>
</tbody>
</table>

**RL / TK:** Verify the compression valve (A) is in the open position.

_A closed compression valve will restrict oil flow during installation._

Apply a liberal amount of grease to the compression piston o-ring.
Insert the compression damper into the upper tube. Press down slowly and rotate in a circular motion until the damper is installed.


Crown Adjust and 2019-2020 RL R / TK R: Thread the top cap into the upper tube and tighten it to the specified torque.

2018 Judy® Silver TK R: Orient the remote cable stop with the housing guide in the forward 6 o’clock position, angled ≈20°-30° degrees from center.

Thread the damper top cap into the upper tube.

Tighten the top cap.

Crown Adjust - Recon RL: Apply a thin layer of grease onto the top cap detents.

Install the detent spring.
Crown Adjust - RL / TK: Install the compression adjuster knob with the tab in the 7-8 o’clock, unlocked position.

Install and tighten the retaining screw.
Remote - 2018 30™ Silver TK R / 2018 Recon™ RL R / 2018 Recon TK R: Install the remote spool with the cable set screw in the 8 o’clock position and tighten the retaining screw.

2018 Judy® Silver TK R: Install the remote spool with the cable set screw in the 9 o’clock position and tighten the retaining screw.

Remote - 2019 RL R / 2019 TK R: Install the cable stop collar with the housing guide in the 6 o’clock forward position, ≈20°-30° degrees from center.

Tighten the set screw.
Install the lower remote spool (A) onto the hex adjuster. Install the upper spool with the alignment indicator dot (B) positioned within the range bracket (C).

Install the spool retaining screw, thread it in and stop when it contacts the upper spool. Do not tighten the screw.

Remote - 2020 Judy® Silver TK R / 2020 30™ Silver TK R / 2020 Recon™ RL R / 2020 Recon TK R: Install the cable stop collar with the housing guide in the forward position 20 degrees from center. Tighten the set screw finger tight, or to the specified torque. Confirm the cable stop does not feel loose or have any free play.

**NOTICE**
To avoid permanent damage to the set screw threads, do not overtighten the set screw.

Install the remote spool (A) onto the hex adjuster with the cable set screw (B) 20-40 degrees from the edge of the cable stop groove, towards the front of the crown.
Install and tighten the retaining screw.

Consult the applicable remote user manual at www.sram.com/rockshox/components/remotes for cable and remote installation instructions.
1. Clean the upper tubes.

2. Install the lower leg assembly onto the upper tubes and slide it just enough to engage the upper bushings with the upper tubes.

   **NOTICE**
   Make sure both wiper seals slide onto the tubes without folding the outer lip of either seal.

3. Position the fork at an angle with the bolt holes oriented upward. Inject suspension oil into each lower leg through the bottom bolt holes.

   **NOTICE**
   Do not exceed the recommended oil volume per leg as this can damage the fork.

<table>
<thead>
<tr>
<th>Spring</th>
<th>Oil Weight (wt)</th>
<th>Damper Side</th>
<th>Spring Side</th>
</tr>
</thead>
<tbody>
<tr>
<td>Judy® Gold</td>
<td>Solo Air™</td>
<td>15</td>
<td>6</td>
</tr>
<tr>
<td>Judy Silver</td>
<td>Solo Air</td>
<td></td>
<td></td>
</tr>
<tr>
<td>30™ Gold</td>
<td>Solo Air</td>
<td>6</td>
<td>10</td>
</tr>
<tr>
<td>30 Silver</td>
<td>Coil</td>
<td></td>
<td></td>
</tr>
<tr>
<td>30 Silver</td>
<td>Solo Air</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>Recon™ Gold</td>
<td>Solo Air</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Recon RL</td>
<td>Coil</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Recon TK</td>
<td>Coil</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

   RockShox® bleed syringe

   15wt
4. Slide the lower leg assembly toward the crown until it stops.

The spring and damper shafts should be visible through the bottom bolt holes.
Verify each shaft is centered and seated in the lower leg shaft/bolt hole and no gap is visible between the lower leg and the shaft end.

5. **200 Hour Service** Remove the old crush washer retainer and crush washer from each bottom bolt.
Compress and hold the crush washer retainer with needle nose pliers and unthread it, and the crush washer, from the bolt by turning the bolt counter-clockwise.
Install a new crush washer retainer and crush washer onto each bolt.

**NOTICE**

Do not damage the bolt threads.
Do not reuse crush washers or crush washer retainers. Dirty or damaged crush washers can cause oil to leak from the fork.
Install the hollow bottom bolt into the damper shaft, and install the solid bottom bolt into the spring shaft. Tighten each bolt.

Install the rebound adjuster knob onto the rebound damper bottom bolt. Press the knob firmly onto the bolt until it clicks into place.
8 Refer to your pre-service recorded settings, or use the air chart on the fork's lower leg, and pressurize the air spring.

You may see a drop in the indicated air pressure on the pump gauge while filling the air spring; this is normal. Continue to fill the air spring to the recommended air pressure.

Cycling the fork will equalize the positive and negative air chambers. After the fork is cycled 3-4 times, check the pressure and add air as needed.

Install the air valve cap.

9 Clean the entire fork.

This concludes the service of your RockShox® suspension fork.
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